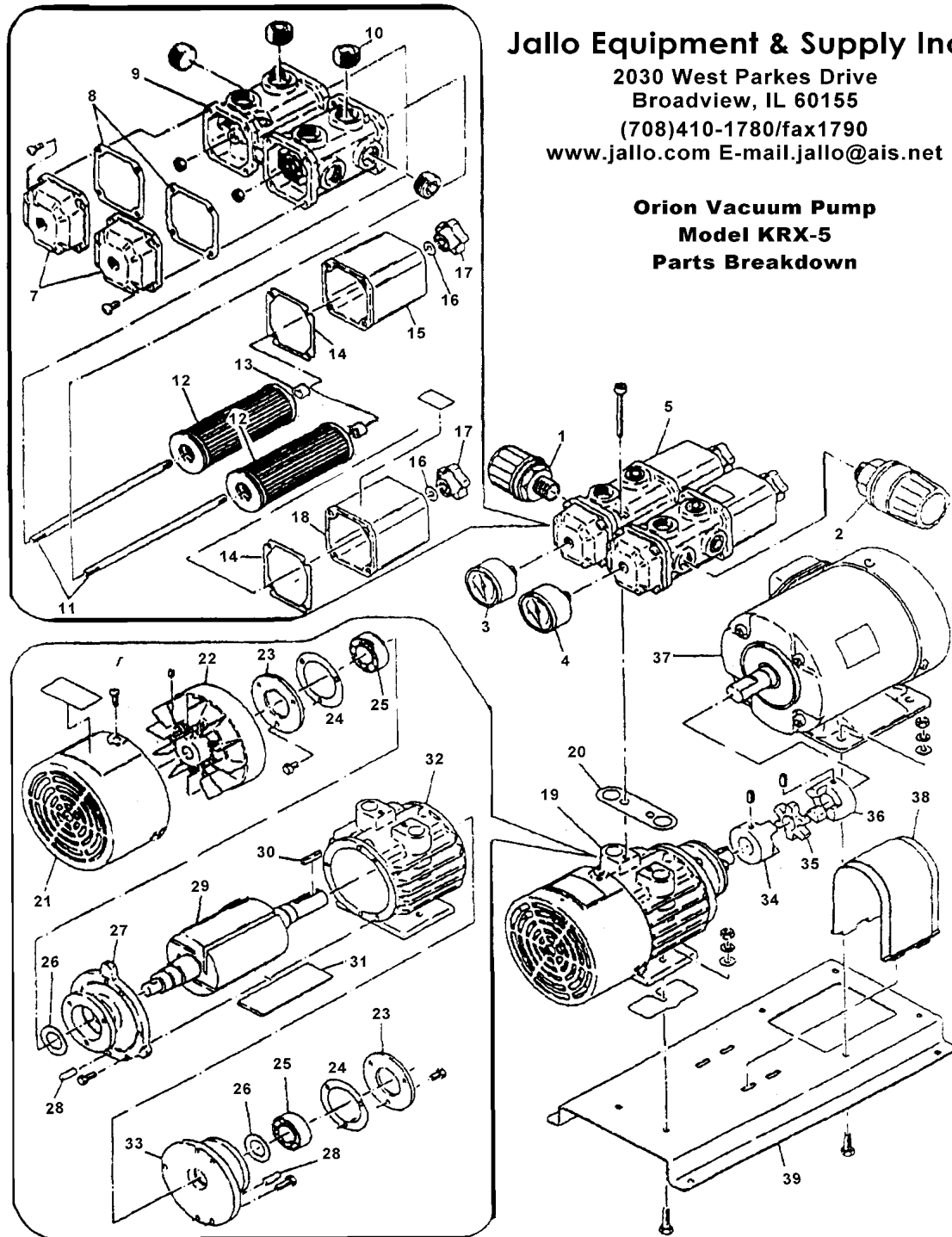


#	Part name	Part number	
1	Vacuum Regulator	3039289010	1
2	Pressure Regulator	3000049010	1
3	Pressure Gauge	4002320010	1
4	Vacuum gauge	4039371010	1
*5	<i>SDX Case Complete</i>		1
6	Manifold Bolt		2
*7	<i>Manifold Cap</i>	3039287020	2
8	Manifold Cap Gasket	3039292010	2
9	SDX Case	1031013010	1
10	Plug	4039361010	
11	Filter Rod	4039360040	2
12	Filter	4000028010	2
13	Spring	40393590010	2
14	Filter Gasket	3039263010	2
15	Filter Case KRX-5	3039259010	1
16	Gasket Washer	4000695010	2
17	Knob	4034947010	2
18	Muffler Cover	3039260010	1
19	Pump Only KRX-5		1
20	Manifold Gasket	4009579010	1
21	Fan Housing Guard	3039902010	1
22	Fan	2034521010	1
23	Bearing Cover	4009352020	2
24	Liner/Shim		
25	Bearing	39001128220	2
26	Bearing Retainer Stop	403957010	2
27	Side Plate F.S.	3039268010	1
28	Pin	33611111300	4
29	Rotor	2034546010	1
30	Key	33300412000	1
31	Vane/Blade	4009565010	4
32	Pump Housing KRX-5	2034517010	1
33	Side Plate M.S.	3039269010	1
34	Pump Side Coupling	4000339010	1
35	Spider	4002338010	1
36	Motor Side Coupling	4000339070	1
37	Motor		1
38	Coupling Guard	3036521010	1
39	Base	3039277010	1



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Orion Vacuum Pump Model KRX-5 Parts Breakdown

material	151.67	
take apart	15	
Clean	15	
hone	30	
polish	15	334.22
rebuild	30	
test	60	
total	105	297.32
total plus tes	165	371.12
Hourly wage	80	